

Work Order ID 81532

81532

Page 1

March-15-12 10:28:37 AM

Item ID: D412-702-021

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 29/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/15 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-702-021 CHG003

S. Z. Kelly

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/4/12 S. Z. Kelly

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

S. Z. Kelly

(Signature)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81532***81532***

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Item ID: D412-702-021

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012 Start Qty: 1.00

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Cust Item ID:

Required Date: 29/03/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-021 Location: <u>RA</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/4/12

MCJ 12/04/04

12-044

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Page 1

Work Order ID: 81532

81532

Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-08 JLM
 IPP Rev:C06.04.03As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec IPP Rev.G
 11.05.31 DSI 9559 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A Bolt		Purchased	No			120	Each	1,367.000	4	4			
AN4-13A									**				

Location	Loc Qty	Loc Code
ST357	1367	
119449	59	
120187	408	
120422	500	
120770	400	

AN4-20A
Bolt

Purchased No 120 Each 374.0000 8

AN4-20A

Location	Loc Qty	Loc Code
GA	50	
116419	50	
ST359	324	
117514	51	
118983	73	
119127	200	

12/4/4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-5A
AN4-5A
Bolt

Purchased No

120 Each

1,036.000

**

Location

Loc Qty

Loc Code

ST355

1036

116549

6

117508

30

120562

1000

120 Each

14.0000

**

AN960ID416
AN960.ID416
Washer

NAS1149D0463J

Purchased No

Location

Loc Qty

Loc Code

ST351

14

116289

14

120 Each

6.0000

**

D3195-041
D3195-041
Bracket Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST246A

6

76207

6

120 Each

7.0000

**

D3195-043
D3195-043
Bracket Assembly

Manufactured No

Location

Loc Qty

Loc Code

ST246A

7

76210

7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81532

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Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3196-1

Manufactured No

120 Each

2.0000

D3196-1

Bar

**

Location

Loc Qty

Loc Code

ST260

2

79094

2

Manufactured No

120 Each

6.0000

D3196-3

D3196-3

Bar

**

Location

Loc Qty

Loc Code

ST260

6

80816

6

Manufactured No

120 Each

0.0000

D3196-4

D3196-4

Bar

**

D3197-041

Manufactured No

120 Each

0.0000

D3197-041

Bar Assembly

**

D3198-1

Manufactured No

120 Each

4.0000

D3198-1

Fitting

**

Location

Loc Qty

Loc Code

ST246A

4

79155

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 81532

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Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3268-1

Manufactured No

120

Each

52.0000

D3268-1

Placard

** 2 2 sf 89

Location

Loc Qty

Loc Code

ST246A

52

76058

2

81139

50

2

D3546-1

Manufactured No

120

Each

10.0000

D3546-1

Clip

** 2 2 sf 89

Location

Loc Qty

Loc Code

ST245

10

73444

10

2

D3551-11

Manufactured No

120

Each

14.0000

D3551-11

Hook and Loop Tie

** 13 13 sf 89

Location

Loc Qty

Loc Code

ST246A

14

80182

14

13

D412-702-069

Manufactured No

120

Each

3.0000

D412-702-069

Grommet

** 1 1 13/14 sf 89

Location

Loc Qty

Loc Code

FG125

3

79506

3

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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Work Order ID: 81532

81532

Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

D4387-041

Manufactured No

120

Each

11.0000

D4387-041

Harness Assembly

**

9 9

34

B8/S34

P

P

Location

Loc Qty

Loc Code

quar

5

72273

5

ST263

6

77953

6

D4387-043

Manufactured No

120

Each

0.0000

D4387-043

Harness Assembly

**

4 4

B8/S35

P

MS21042L4

Purchased No

120

Each

5,585.000

MS21042L4

Nut

**

12 12

P

P

Location

Loc Qty

Loc Code

ST300

5585

117441

51

117601

157

117885

16

118451

133

119017

232

119075

2996

121011

2000

12

MS24694-S152

Purchased No

120

Each

43.0000

MS24694-S152

Screw

**

8 8

12/4/4

P

P

Location

Loc Qty

Loc Code

ST290

43

116440

1

119108

22

120731

20

8

March-15-12 10:28:58 AM

Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-15-12 10:28:58 AM

Work Order ID: 81532

81532

Parent Item: D412-702-021

D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS24694-S154

Purchased

No

120

Each

37.0000

(8 8

**

12/4/4

MS24694-S154

SCREW

Location

Loc Qty

Loc Code

ST289A

25

120498

25

ST290

12

119022

12

8x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -021	QTY -023	QTY -025	QTY -027	QTY -029	QTY -035	Part Number	Description
X						D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X					D412-702-023	Dart 5-Man Forward Facing Shoulder Harness Kit, 4-point
		X				D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X			D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
				X		D412-702-029	Dart 1-Man Forward Facing Shoulder Harness Kit, 4-point
					X	D214-702-035	Dart 5-Man Aft Facing Shoulder Harness Kit, 4-point, for Bell 214B/B-1
1	1		1	1		D412-702-069	GROMMET KIT
2	2					D3195-041	BRACKET
2	2					D3195-043	BRACKET
1	1			1		D3196-1	BAR
1			1			D3196-3	BAR
1			1			D3196-4	BAR
2	2					D3197-041	BAR
4		4				D3198-1	FITTING
2	2					D3268-1	PLACARD
9	5		4	1		D3446-041	HARNESS ASSEMBLY, 4 POINT
4		4				D3446-043	HARNESS ASSEMBLY, 4 POINT
					5	D3446-045	HARNESS ASSEMBLY, 4 POINT
13	5	4	4	1	5	D3551-11	HOOK AND LOOP TIE
2	2					D3546-1	CLIP
4		4				AN4-5A	BOLT
4	4					AN4-13A	BOLT
8		8				AN4-20A	BOLT
20		20				AN960JD416	WASHER (OR NAS1149D0463J)
12		12				MS21042L4	NUT (OR MS21042-4)
8	2		6	2		MS24694-S152	SCREW
8	2		6	2		MS24694-S154	SCREW

QTY -069	Part Number	Description
X	D412-702-069	GROMMET KIT
24	D3619-2	GROMMET
1	D3619-2T1	HOLE PUNCH
1	D3619-2T2	STRIKER BLOCK
1	D3619-2T3	PUNCH
1	D3619-2T4	DIE

DART SERVICE INSTRUCTION

TO AMEND IIN-D412-702-1 REV. A,
AND ICA-D412-702 REV. 4 OR EARLIER APPROVED REVISIONS
REF. TCCA STC: SH04-7
REF. FAA STC: SR01997NY
REF. EASA STC: EASA.IM.R.S.00710

REFERENCE ONLY

PURPOSE

The purpose of this DSI is to outline the replacement of existing D3446-041/-043 Shoulder Harnesses with the new and improved D4387-041/-043 Shoulder Harnesses.

CHANGE

For the following Kits, the D4387-041 and D4387-043 Shoulder Harnesses respectively replace the D3446-041 and D3446-043 Shoulder Harnesses as follows:

Old Harness P/N	Used On	New Harness P/N	Effectivity
D3446-041	D412-702-021	D4387-041	CHG 003 and subsequent
	D412-702-023		CHG 002 and subsequent
	D412-702-027		
	D412-702-029		
D3446-043	D412-702-021	D4387-043	CHG 003 and subsequent
	D412-702-025		CHG 002 and subsequent






Customers who want to upgrade their shoulder harnesses may replace their existing D3446-041/-043 with D4387-041/-043 per this service instruction.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 11.05.09
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	MB	11.05.09
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9559	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		HARNESS CHANGE	NTS
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